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manual used when creating the sequence program with the PLC development software, or Mitsubishi Electric Co.'s integrated FA software MELSOFT series (GX Developer). The PLC (Programmable Logic Controller) is largely divided into the basic commands,

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Manual number :

JY992D48301 Manual

revision : J Date :

November 1999 FX

Series Programmable

Controllers Foreword •

This manual contains

text, diagrams and

explanations which will

guide the reader in the

correct programming

and operation of the

PLC. • Before

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This manual describes the specifications, functions, instructions, programming procedures, etc. used to perform programming with an SFC program using MELSAP-L. MELSAP-L can be used with the following CPU modules. MELSAP-L conforms to the IEC Standard for SFC.

MELSEC-Q/L Programming

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Manual (MELSAP-L)

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GX Works2 Beginner's Manual (Simple Project)

- Install module so that excessive force will not be applied to the built-in programming port, power connectors, I/O connectors, communication connectors, or communication cables. Failure to do so may result in wire damage/breakage or PLC failure.

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BASIC-WIN-E 13JW50 S
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to change without
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Manual: English:

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INTRODUCTION This
manual describes the
instructions and

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functions required for programming of the FX5. Please read this manual and the relevant manuals and understood the functions and performance of the FX5 PLCs before attempting to use the unit. It should be read and understood before attempting to install or use the unit.

MELSEC iQ-F FX5 Programming

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When used for large systems with A4UCPU, 4,096 I/O points and program memory capacity of 120k steps are supported.

Systems of an even higher processing capacity can be built using A3A, A3U or A4UCPU instead.

Systems can easily be expanded to a larger scale by utilizing the network, since A2U,

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A3U, A4UCPU are compatible with the MELSECECNET/10.

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GX-Developer Software V8.91 is Mitsubishi PLC programming software for FX series This version supports both FX3U / FX3G PLC versions. There is a

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newer version built into
the GX-Works3
software, but this
version is very heavy
because it integrates
many software. Video
tutorial for installing
software (Download
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FX3G/FX3U PLC main

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unit with a wire 2 mm² or thicker. Do not use common grounding with heavy electrical systems (refer to the manual of the PLC main unit). • Perform class D grounding (grounding resistance: 100Ω or less) to the grounding terminal on the FX3GC/FX3UC PLC main unit with a wire as thick as possible.

FX3G/FX3U/FX3GC/FX3UC SERIES

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