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Inspection Of Weld Defects In  
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## **Eddy Current Inspection Of Weld**

Eddy current testing is one of several non-destructive testing methods that uses the electromagnetism principle for flaw detection in conductive materials. A

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A specially designed coil energised with an alternating-current is placed in proximity to the test surface, generating a changing magnetic field that interacts with the test-part and produces eddy currents in the vicinity.

## **Eddy Current Testing - A Definitive Guide - TWI**

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The Eddy Current Testing (ECT) Weld Probe Inspection Procedure requires a certain workflow of scanning in accordance to the standard BS EN 1711 now superseded by ISO 17643 (Non-destructive examination of welds - Eddy current examination of welds by complex plane analysis). More information on this standard can be

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found at the BSi Website.

## **How to inspect with an EC Weld Probe - Eddy Current**

Eddy-current testing (also commonly seen as eddy current testing and ECT) is one of many electromagnetic testing methods used in nondestructive testing (NDT) making use of electromagnetic



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induction to detect and characterize surface and sub-surface flaws in conductive materials.

## **Eddy-current testing - Wikipedia**

Eddy Current Testing on Welds. In welding inspection there is a need to detect surface breaking defects. For magnetic material e.g. carbon steel,

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generally magnetic particle inspection is used. However, eddy current inspection offers a number of advantages: • No consumables used - e.g. ink & contrast paint.

## **Eddy Current Weld Inspection - Olympus IMS**

Eddy current (ECT) Weld Probes allow

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welds to be efficiently inspected for near-surface cracks because the weld can be inspected through paint or metallic coatings. To view the ETher NDE selection of EC Weld Probes, [click here](#). To find out more about Special Design EC Weld Probes, [click here](#).

## **Eddy Current Weld Probes, ECT**

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## **Probes, UK**

The uniform eddy current probe Type 2 is applied to inspection of the weld zone inducing the eddy current parallel to the weld line as shown in Figure 3 (b). Two detector coils are connected for the differential, thus the probe has very little noise from weld zone.

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## **Investigation of Eddy Current Testing of Weld Zone by ...**

Olympus' weld inspection eddy current (EC) kit is designed to facilitate these inspections using the NORTEC 600 (Figure 1).

## **Manual Weld Inspection with Eddy Current**

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Heat Exchanger Testing ECT particularly shines in the area of heat exchanger inspections, where eddy current instruments can detect irregularities within tubing materials such as carbon steel and magnetic alloys. This mechanism reads flaws when the defects disrupt the current flow.

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## **Eddy Current Inspection: Advantages and Disadvantages of**

...

Conventional eddy current testing utilises electromagnetic induction to detect discontinuities in conductive materials. A specially designed coil energised with alternating current is placed in proximity to the test surface

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generating changing magnetic-field  
which interacts with the test-part  
producing eddy current in the vicinity.

## **Eddy Current Testing - Electromagnetic NDT Inspection - TWI**

OKOndt GROUP™ has a wireless TOFD-  
Man System — one of the unique tools in



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the extensive range of our ultrasonic and eddy current weld testing equipment. Eddy current testing Eddy current non-destructive testing is based on the analysis of interaction of an external electromagnetic field with the electromagnetic field of eddy currents induced in a test object by this field.

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## **Welds testing - OKOndt**

Eddy current inspection is one of several NDT methods that use the principal of □electromagnetism□ as the basis for conducting examinations. Several other methods such as Remote Field Testing (RFT), Flux Leakage and Barkhausen Noise also use this principle. Eddy currents are created through a process

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called electromagnetic induction.

## **Basic Principles of Eddy Current Inspection - [nde-ed.org](http://nde-ed.org)**

Eddy current is good for detecting surface-breaking defects, can detect these defects through fairly thick coatings (up to 2 mm), and can be used on wet surfaces (even underwater), but

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several scans of an individual weld must be performed to ensure a defect is not missed. Eddy current is also an operator-dependent technique.

## **Weld Inspection - VIBRANT NDT SERVICES PVT LTD**

Eddy Current. Visual Weld Inspection.  
Now Providing; Positive Material

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Identification (PMI) Ferrite Testing.  
Permeability Testing. Progress Services  
Inc. 13948 Progress Parkway. North  
Royalton, Ohio 44133.

## **Home Page [[progressndt.com](http://progressndt.com)]**

Eddy Current Non-Destructive Inspection  
uses an A/C voltage applied across an  
eddy current probe or inspection coil.

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The coil creates an electromagnetic field which causes a current flow in the surface of the material being inspected. The currents resemble the eddies in a stream, hence the name.

## **Non-Destructive Testing Spotlight: Eddy Current**

The Eddy Current method is the most

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versatile and cost effective method for testing metallic tubes. Eddy Current technology can be operated over the widest speed range and can in many applications be installed on the production line without any restriction from the production rate.

## **Non Destructive Test (NDT) for**

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## **Welded Tube**

In addition to warping and distortion, these kinds of joint welds can be susceptible to cracking or corrosion and can degrade the overall integrity of the asset. Within the world of weld joint NDT, preferred techniques often include radiographic testing (RT), phased array ultrasonic testing (PAUT), and eddy



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current array testing (ECA).

## **Weld Joint NDT: Best Practices for Butt Weld Inspections ...**

Eddy Current Array (ECA) Eddy Current  
Testing (ECT) Internal Rotary Inspection  
System (IRIS) Long Range UT (LRUT) /  
Guided Wave; ... Weld inspection .  
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shows a video of a multi-group weld inspection, using 2 phased-array and a pair of TOFD probes. With a PRF up to 20 kHz and the streamlined CAPTURE interface ...

### **Weld inspection | Eddyfi**

Sharck is specifically designed for cracking in carbon steel using Tangential

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Eddy Current Array (TECA™) technology. These probes are capable of positioning cracks, measuring their length, and sizing them as deep as 7 mm (0.28 in).

## **Sharck Probes | Eddyfi**

Re: Eddy current testing for Stainless steel weld In Reply to creed at 12:48 Aug-27-2015 (Opening). Thanks

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everyone, I agree with the solution use galvanised shim for calibration to get properly phase and gain of crack like signal instead use plastic shim as usual. But for the stainless steel weld, I am still confusing unfortunately.

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