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This moving and poignant work gives the reader a rare insight into the contented 'milk and honey' life of a simple Afghan family before the civil war ripped their country apart. The lives and centuries-old livelihood of farmers, craftsmen and small business owners were destroyed in just weeks and months. As a member of the Hazara tribe, hated and targeted by the Taliban, Najaf was forced to flee the brutal attacks on his people when the Northern Alliance fell to the advancing Taliban insurgents. His flight to Pakistan, from there to Indonesia, then by boat to Australia, ends with incarceration in Woomera, where the story begins. From the compelling opening sentence to the beautiful final chapter, Najaf's integrity, his extraordinary optimism and his generosity of spirit will win the hearts and minds of all readers.

Innovation is vital to every organization's survival, yet few companies get it right. This practical guide debunks common myths that impede innovative success and offers tips and tools that help managers to identify and assess opportunities and to choose prospects with high-growth potential.

Quality Gaging Tips contains 144 instructive articles, arranged by topic, which originally appeared in a regular column (of the same name) in Modern Machine Shop magazine. Each of the articles presents valuable insights gained from years of experience and knowledge, and each is designed to assist the reader to 1) better understand the principles of gaging, and 2) improve their personal techniques. Both the science and the 'art' of dimensional gaging are stressed, providing a full understanding of the methodology along with detailed instructions on how to perform specific tasks properly. Emphasis throughout is on problem-solving ability, inventiveness, and creativity. The wide scope and authoritative style of this book makes it the ideal on-the-job companion for anyone involved in the science, and art, of industrial measurement wishing to improve their professional skills.

The second edition of Computational Fluid Dynamics represents a significant improvement from the first edition. However, the original idea of including all computational fluid dynamics methods (FDM, FEM, FVM); all mesh generation schemes; and physical applications to turbulence, combustion, acoustics, radiative heat transfer, multiphase flow, electromagnetic flow, and general relativity is still maintained. The second edition includes a new section on preconditioning for EBE-GMRES and a complete revision of the section on flowfield-dependent variation methods, which demonstrates more detailed computational processes and includes additional example problems. For those instructors desiring a textbook that contains homework assignments, a variety of problems for FDM, FEM and FVM are included in an appendix. To facilitate students and practitioners intending to develop a large-scale computer code, an example of FORTRAN code capable of solving compressible, incompressible, viscous, inviscid, 1D, 2D and 3D for all speed regimes using the flowfield-dependent variation method is made available.

Provides an overall introduction to the welding process, illustrating most of the common equipment and work techniques for both the home and shop welding.

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